INSTALLATION INSTRUCTIONS:

BUMPER TO UNIT FOR X4:

1. Loosely install bumper onto frame using Item 6 (1/2-13 bolts), Item 5 (1/2 washers) and Item 4 (1/2-13 lock nuts) to frame mounting angles. Once all hardware is installed bolts torque evenly to 65 FT/LBS.
INSTALLATION INSTRUCTIONS

BUMPER TO UNIT FOR VECTOR AND VECTOR ADE:

1. INSTALL ITEM 7 (M8 RIVNUT) INTO HEX HOLES IN FRAME BELOW COMPRESSOR MOUNTING BRACKET
   THEN INSTALL ITEM 8 (BRACKET) USING ITEM 6 (M8 SCREW), ITEM 5 (M8 LOCK WASHER) AND
   ITEM 4 (M8 LOCK WASHER) AND TORQUE TO 34 FT/LBS.

2. LOOSELY INSTALL BUMPER ONTO FRAME USING ITEM 3 (1/2-13 BOLTS), ITEM 2 (1/2 WASHERS)
   AND ITEM 1 (1/2-13 LOCK NUTS) TO FRAME MOUNTING ANGLES. ONCE ALL HARDWARE IS
   INSTALLED TORQUE BOLTS EVENLY TO 65 FT/LBS.

MOUNTING BRACKET VIEW

SCALE: 0.400