



UNITED
TECHNOLOGIES
CARRIER
TRANSCOLD

Carrier Transicold Division
Carrier Corporation
P.O. Box 4805
Syracuse, New York 13221

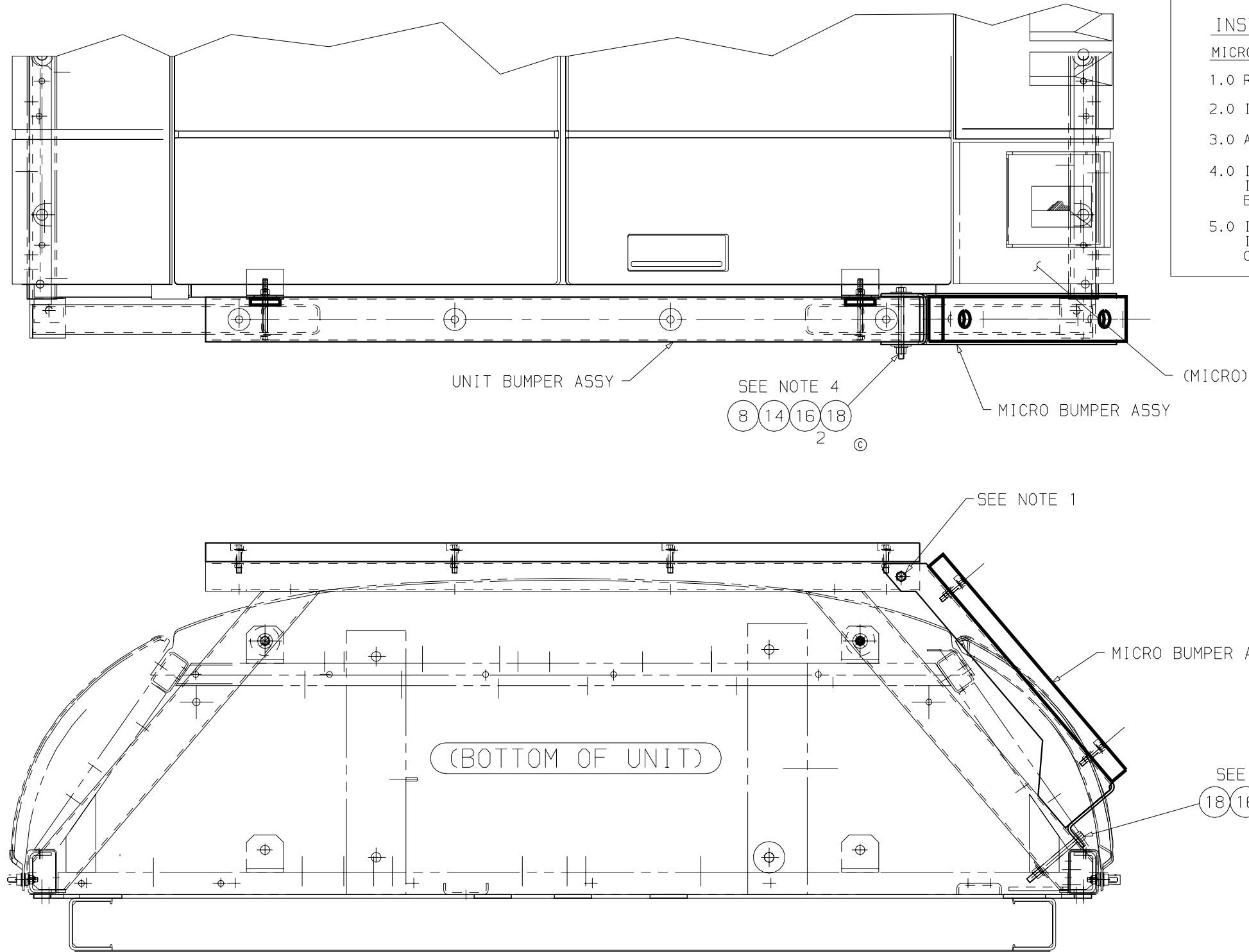
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INSTALLATION PROCEDURE:

MICRO BUMPER TO UNIT BOTTOM BUMPER:

- 1.0 REMOVE (4) HOLE PLUGS FROM UNIT BUMPER ASSY.
- 2.0 INSTALL MICRO BUMPER ASSY OVER END OF FRONT TUBE OF MAIN BUMPER ASSY.
- 3.0 ALIGN HOLES IN MICRO BUMPER ASSY WITH HOLES IN UNIT BUMPER ASSY.
- 4.0 INSTALL SCREW (IT.8), WASHER (IT.16) THRU TOP OF BUMPER ASSY.
INSTALL WASHER (IT.16), WASHER (IT.18) AND NUT (IT.14) TO THE
BOTTOM OF BUMPER ASSY.
- 5.0 INSTALL SCREW (IT.8), WASHER (IT.16) THRU SIDE OF BUMPER ASSY.
INSTALL WASHER (IT.16), WASHER (IT.18) AND NUT (IT.14) TO THE
OPPOSITE SIDE OF BUMPER ASSY.



C	REMOVED BOM AND ADDED CALLOUT SEE SEPARATE PARTS LIST. UPDATED SHEET INDEX. CALLOUTS IT.8 WAS IT.4, IT.14 WAS IT.6, IT.16 WAS IT.8 AND IT.18 WAS IT.2 PER PCA72N226GP07				ZMG	07 AUG 2007
B	UPDATED SHEET INDEX. PICTORITALLY UPDATED BUMPER ASSY PER PCA72N224GP04				ZMG	AUG 25, 2004
A	ADDED SHT INDEX. ADDED SHEET 2 (PER IPCA72B230G).				MED	01/21/98
-	INITIAL RELEASE PER 727274G				MED	01/21/98
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION ENGRG.	DATE	DRAWN BY DATE

SHEET INDEX	REV SHEET	C 1	A 2
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© SEE SEPARATE PARTS LIST

SUPERSEDES

TITLE

INSTALLATION INSTRUCTIONS
MICRO BUMPER

DRAWING NO.

98-03181
SHEET 1 OF

REV

C



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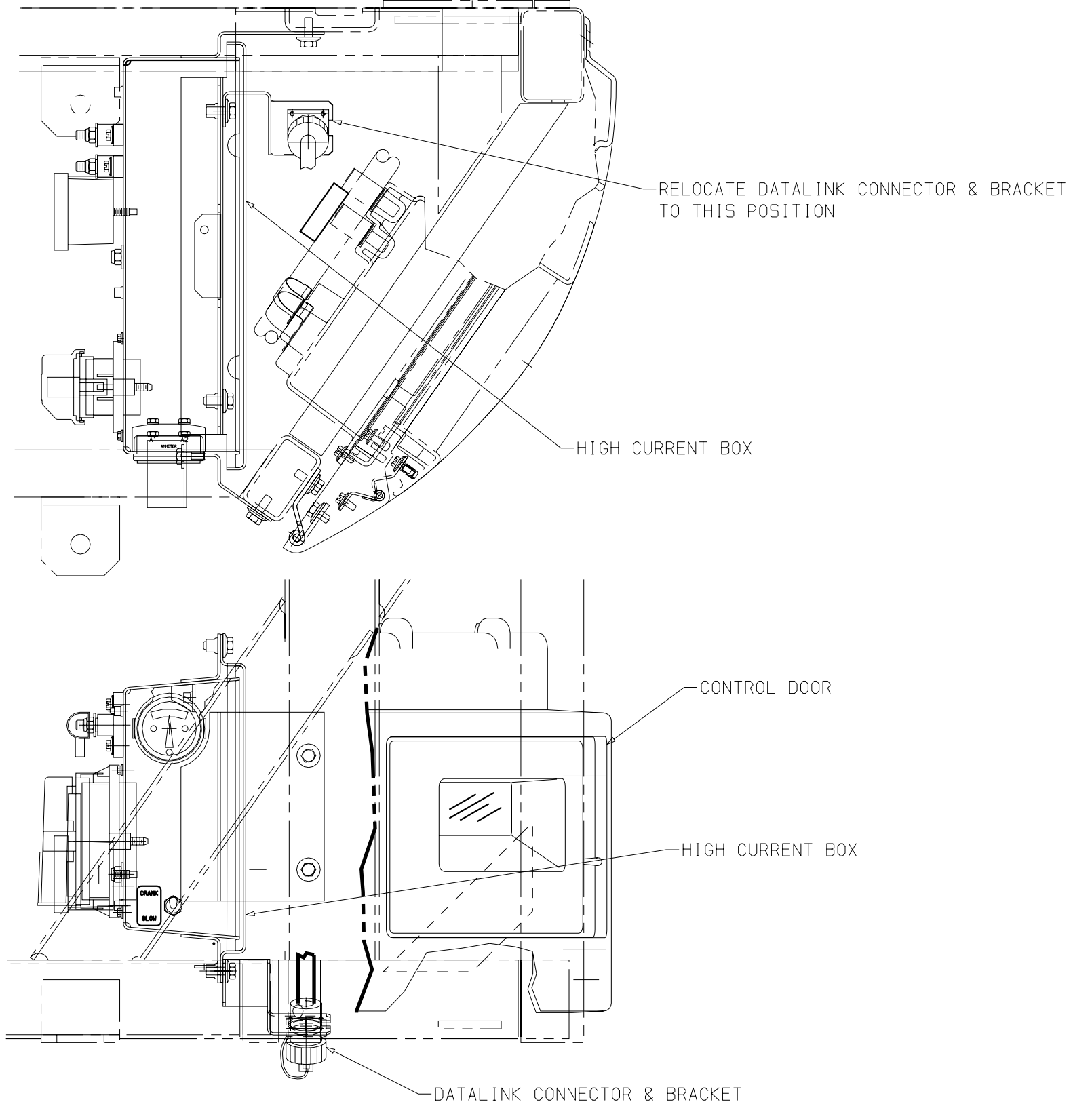
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INSTALLATION PROCEDURE:

FOR UNITS WITH DATALINK OPTION:

- 1.0 REMOVE BOTTOM REAR SCREW FROM HIGH CURRENT BOX COVER.
- 2.0 RELOCATE DATALINK BRACKET AND CONNECTOR TO NEW POSITION AS SHOWN
- 3.0 ATTACH BRACKET TO BOTTOM REAR OF HIGH CURRENT BOX USING EXISTING SCREW REMOVED IN STEP 1.



A	ADDED NEW SHEET 2 (PER IPCA72B230G).					MED	01/21/98	SUPERSEDES	TITLE	INSTALLATION INSTRUCTIONS MICRO BUMPER	DRAWING NO. 98-03181	REV A
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION ENGRG.	DATE	DRAWN BY	DATE				SHEET 2 OF	