INSTALLATION INSTRUCTIONS:

MICRO BUMPER TO UNIT:

1. INSTALL ITEM 6 (BUMPER BRACKET) INTO FRAME USING ITEM 1 (NUT, LOCK), ITEM 2 (WASHER, FLAT) AND ITEM 3 (BOLT) TO FRAME MOUNTING ANGLES.

2. OPEN MICRO DOOR AND LOCATE MOUNTING TABS ON BUMPER BRACKET. VERIFY THAT BUMPER IS LEVEL WITH BOTTOM OF UNIT. USING TAB HOLES AS GUIDES MARK FRAME MEMBER FOR RIVNUT INSTALLATION.

3. REMOVE BUMPER BRACKET FROM UNIT AND DRILL 2 17/32 DIA HOLES AND INSTALL ITEM 5 (RIVNUTS) INTO FRAME.

NOTICE:

ON UNITS EQUIPPED WITH STEALTH BOTTOM PANELS REMOVE EXISTING 1/4-20 RIVNUTS AND ENLARGE HOLES TO 17/32 DIA AND INSTALL ITEM 5 (5/16 RIVNUTS) INTO FRAME.

4. RE-INSTALL BUMPER BRACKET AND TORQUE HARDWARE AS FOLLOWS:
   5/16 BOLTS: 13 FT/LBS
   1/2 BOLTS: 65 FT/LBS

UNITS EQUIPPED WITH DATALINK OR LOW FUEL OPTION:

5. REMOVE DATALINK OR LOW FUEL LIGHT BRACKET FROM FRAME PRIOR TO INSTALLING BUMPER.

6. AFTER BUMPER INSTALLATION RELOCATE DATALINK OR LOW FUEL LIGHT BRACKETS TO NEW POSITION(S) AS SHOWN IN OPTIONS VIEW.

OPTIONS VIEW

DATALINK BRACKET

LOW FUEL LIGHT BRACKET

ITEM PICTORIAL DATED, UPDATED AUG 22, 2004

IN ORIGINAL ISSUE

REVISED ISSUE

DATE 3/16/03

EQUIPMENT

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INSTALLATION INSTRUCTIONS

STAND ALONE MICRO BUMPER

95-0213